

"Tyre and tread thereof"*way*

The present invention relates to tyres for motor vehicles, in particular for lorries and heavy truck vehicles; even more specifically the invention relates to tyres with a directional tractive tread pattern, i.e. tyres suitable for the driving wheels on the rear axle of a lorry, for example of the type which may be used for travelling long distances on motorways. The tyres to be mounted on the driving axles normally have a tread with a pattern comprising a plurality of circumferential grooves intersected by transverse grooves so as to form a plurality of blocks, whence the name of "block" tyres as opposed to "ribbed" tyres formed by continuous circumferential ribs having inferior tractional properties.

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The tyres for the driving axles of lorries must satisfy numerous requirements.

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In fact, the tyres must have good tractional power both on dry and on wet grounds and in particular on grounds covered with fresh or compacted snow.

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Moreover, there is an increasing demand from the market and on the part of various legislations for low-noise tyres; the use of "block" tyres, however, generally results in a greater amount of noise than that produced by "ribbed" tyres.

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The tread, moreover, must ensure good wear uniformity together with a good performance in terms of number of kilometres travelled.

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According to the present state of the art, tyres which are able to deal with the abovementioned problems and offer a solution thereto already exist.

For example, the patent IT 1,245,773 in the name of the

Applicants describes a tread comprising at least four rows of blocks which are delimited by at least three circumferential grooves of different width, the two narrowest of which being arranged laterally, on opposite sides of the equatorial plane of the tyre, in an axially external position, and by a plurality of inclined transverse grooves connecting pairs of adjacent circumferential grooves. In this solution, the narrow groove which separates the two lateral rows of blocks on each shoulder of the tyre is characterized by having a width not greater than 2.5 mm and a depth not greater than that of the converging transverse grooves, while the blocks of the two lateral rows are each other circumferentially staggered so that each block of each row is located alongside two consecutive blocks of the adjacent row.

Said patent describes other solutions comprising for instance two axially internal circumferential grooves delimiting a circumferential rib on the sides of which transverse grooves are formed which are similarly inclined with respect to the equatorial plane which they meet, so as to give the rib the appearance of two adjacent rows of blocks.

In effect, the rib is formed by two rows of blocks which are separated by a very narrow central groove that is aligned with the equatorial plane.

In a further embodiment the two rows of blocks of the central rib may be joined together so as to form a single row passing through the equatorial plane and, according to a further embodiment, the blocks of the central rib may be configured with substantially hexagonal shapes.

A further example of a directional tractive tyre is described in the patent application 97IT-MI00103A in the name of the same Applicants.

Said tyre has a tread comprising on both sides of the equatorial plane of the tyre a central row and an intermediate row of blocks between a central longitudinal groove formed astride the equatorial plane
5 and a pair of longitudinal grooves.

The blocks of the central row are adjacent and not circumferentially staggered in relation to the blocks of the intermediate row.

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Moreover, the blocks of the central row are separated from the blocks of the intermediate row by narrow longitudinal grooves defined as "sipes" which have a width lower than 1 mm.

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Said longitudinal sipes extend circumferentially in a zigzag pattern so as to favour interlocking of axially adjacent blocks and reduce the mobility of the blocks themselves in the longitudinal direction.

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The adjacent blocks of the central and intermediate rows are circumferentially separated by transverse sipes alternating with transverse grooves parallel to the transverse sipes and in turn comprising, from the
25 bottom, further sipes.

The depth of the transverse grooves in the central rows ranges between 1 and 4 mm and in the intermediate rows between 5 and 10 mm.

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Furthermore, the tread comprises shoulder blocks which are located alongside two adjacent blocks of the intermediate rows.

35 Said embodiment, owing to the transverse grooves which are provided at the bottom with sipes, allows suitable tractional features to be obtained owing to the presence of said transverse grooves and to a good rolling resistance which can be essentially correlated

to the generally reduced mobility of the tread blocks under the tyre footprint, due to pressing of adjacent blocks against one another as a result of closing of the sipes.

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Applicants' goal is to realize a tyre for lorries having a tread pattern of directional tractive type which represents an alternative to that of the cited known art, improving where possible some performance features thereof, in particular as regards silent travel and tractional power, without affecting the properties of stability.

Thus, starting from the abovementioned tread described in patent application 97IT-MI00103A, it has been developed a tread still provided with longitudinal sipes separating the central and intermediate rows arranged on either side of the equatorial plane.

In fact the small width of these longitudinal sipes, resulting in the mutual approach of central and intermediate blocks in the presence of transverse forces, allows the features of a high-rigidity rubber block to be maintained.

Therefore, it was possible to ensure transverse stability in the severest travel conditions for a lorry, for example when negotiating fast bends.

However, contrary to the teaching coming from said patent, it has been thought to circumferentially stagger with respect to one another both the blocks of each central row in relation to those of the intermediate row and the blocks of the two central rows on each side of the equatorial plane.

It is in fact considered that the simultaneous presence of said two circumferential staggered arrangements of the blocks would result in a reduction in the noisiness

during the impact of the tread on the ground.

It has also been thought to achieve optimum properties of tractional power by adopting between the rows of
5 central and lateral blocks a plurality of transverse grooves of considerable depth, i.e. with values which are substantially equal to the thickness of the tread.

It has also been thought to improve the tractional
10 features by inclining the transverse grooves with respect to a plane perpendicular to the equatorial plane; this inclination has been achieved by making the centre lines of the transverse grooves converge in the direction of forward travel along a plane parallel to
15 the equatorial plane.

According to a first aspect thereof, the invention relates to a tyre for vehicles, comprising:

- 20 - a carcass structure including a central peripheral portion and two side-walls terminating in a pair of beads for fixing a wheel to a rim;
- a belt structure coaxially associated with the
25 carcass structure;
- a tread with a predetermined thickness between the external surface and an internal surface in contact with a thin elastomeric sheet for attachment to the
30 belt.

The tread coaxially extends around the belt structure and comprises a row of central blocks and a row of intermediate blocks, both the rows being arranged on
35 each side of the equatorial plane of the tyre between a central longitudinal groove formed astride the equatorial plane and a pair of longitudinal lateral grooves; the blocks of the central and intermediate rows are circumferentially spaced by a plurality of

first and respectively second transverse grooves extending in a direction substantially perpendicular to a predetermined direction of forward travel of the tyre, each block being formed by a pair of transverse
5 sides, respectively a front side and rear side relative to said direction of travel, and by a pair of longitudinal sides.

The blocks of the central rows are separated from the
10 blocks of the intermediate rows by a pair of circumferential sipes.

The tyre is characterized in that:

a) the blocks of the intermediate rows are
15 circumferentially staggered by a first predetermined quantity Q relative to the blocks of the central rows;

b) the blocks of the central rows arranged on either side of the equatorial plane are each other
20 circumferentially staggered by a second predetermined quantity Q' ;

c) the first and the second transverse grooves have centre lines converging in the direction of forward
25 travel D on planes parallel to the equatorial plane;

d) the first and the second transverse grooves have centre lines inclined by an angle α in opposite directions to one another with respect to said planes
30 parallel to the equatorial plane;

e) the depth of the transverse grooves is equal to at least 95% of the thickness of said tread.

35 In a preferred embodiment, on either side of the equatorial plane, in a position axially outside the intermediate rows, the tyre comprises a row of shoulder blocks and elastic means for connecting adjacent blocks.

Conveniently said elastic connection means consist in the presence of an elastomeric relief extending from the bottom of the groove up to a predetermined height.

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Advantageously, for the purposes of improved silent performance, the tyre comprises shoulder blocks which are circumferentially staggered relatively to the blocks of the intermediate rows.

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Preferably the tyre is characterized in that the first quantity Q of circumferential staggering of the blocks is between 57% and 67% of the length of a block and the second quantity Q' of circumferential staggering of the blocks of the central rows is comprised between 56% and 66% of the length of a block.

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Even more preferably the tyre is characterized in that the second quantity Q' of circumferential staggering of the blocks of the central rows is substantially equal to the first quantity Q of staggering of the blocks of the intermediate and central rows.

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Further characteristic features and advantages will emerge more clearly from the following description of a preferred embodiment of a tyre according to the invention, provided by way of a non-limiting example, with reference to the accompanying drawings, in which:

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30 - Figure 1 shows a cross-sectional view of a tyre according to the invention;

- Figure 2 shows a plan view of a portion of the tread of a tyre according to the invention;

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- Figure 3 shows a partial cross-sectional view of the tread according to Figure 1, along the line (III-III) of Figure 2;

- Figure 4 shows a cross-sectional view of the central

groove of the tread of the tyre along the line IV-IV of Figure 2;

5 - Figure 5 shows a detail of the central groove of Figure 4;

- Figure 6 shows some details, on enlarged scale, of a portion of the tread according to Figure 2;

10 - Figure 7 shows a detail of Figure 6;

- Figures 8 - 12 show on enlarged scale corresponding cross-sections of grooves and sipes formed in the tread of the tyre according to Figure 1, respectively along the lines VIII-VIII, IX-IX, X-X, XI-XI, XII-XII, of Figure 2;

- Figure 13 shows a partial plan-view of a different embodiment of the tread according to the invention;

20 - Figure 14 shows a graph illustrating the outcome of a test carried out to check the degree of silent performance of the tread according to the invention.

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25 In the Figures, reference sign 1 on the whole indicates a tyre for vehicles according to the invention, in particular a directional tractive tyre suitable for travelling long distances on motorways and suitable to be mounted on the driving wheel of a lorry or an articulated vehicle.
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In particular the tyre described hereinbelow in order to illustrate the present invention with a specific example of embodiment is a tubeless tyre having size
35 315/80 R 22.5".

Tyre 1 comprises a carcass structure 2 which includes a central peripheral portion 3 and two side-walls 4, 5 and is provided with a reinforcing ply 2a, the opposite

lateral portions 2b, 2c of which are folded back around corresponding bead wires 6,7.

5 A filling compound 8 is applied onto the external perimetral edge of the bead wires 6, 7 and occupies the space defined between reinforcing ply 2a and corresponding lateral portion 2b, 2c of reinforcing ply 2a.

10 The opposite zones of the tyre each comprising bead wire 6, 7 and filling 8 form the so-called beads - on the whole indicated with reference signs 9 and 10 - which are suitable to fix tyre 1 onto a corresponding mounting rim 11 of the wheel of a vehicle.

15 A belt structure 12 comprising one or more belt strips 13 formed by means of textile or metal cords incorporated in a layer of rubber compound is coaxially associated with said carcass structure 2.

20 According to known methods, a tread 14, by means of which tyre 1 is in contact with the ground, is applied onto belt structure 12.

25 Tread 14 has a thickness " Δ " delimited (Fig. 3) between the external rolling surface and an internal surface which is in contact with a thin sheet of rubber compound 15 shown for the sake of simplicity as coinciding with the aforementioned internal surface of
30 the tread.

In the case where this sheet 15 is missing, or as an alternative form of embodiment, the surface tangential to the cords of the first belt layer can be regarded as
35 the bottom limit of the tread.

Said sheet 15 is used to ensure adhesion between the elastomeric material of the tread and the underlying belt components of the tyre.

As shown in the example of embodiment according to Figure 2, the tread comprises a row of central blocks 16 and a row of intermediate blocks 17 arranged on each side of the equatorial plane Y-Y of the tyre between a
5 central longitudinal groove 18, which is formed astride said equatorial plane, and a pair of longitudinal grooves 19, 20 circumferentially extending in a direction substantially parallel to the direction of forward travel of the tyre, that is indicated by arrow
10 D.

Advantageously, longitudinal groove 18 is provided with a rib 21, extending from bottom 22 thereof, and suitable both for preventing the initiation of tears in
15 the rubber compound at the bottom of the groove, and for protecting belt structure 12 below (Figure 4) from damage by stones.

Preferably, as shown in Figure 5, rib 21 is made
20 flexible by the presence of reliefs 23 alternating with semi-circular recesses 24.

The tread is circumferentially provided with a pair of longitudinal sipes 25 extending on opposite sides of
25 equatorial plane Y-Y of tyre 1.

Longitudinal sipes 25 separate the blocks of the central rows from the blocks of the intermediate rows.

30 Advantageously, longitudinal sipes 25 take part both in increasing the road-holding power of the tread in the axial direction each time tyre 1 is stressed in the transverse direction with respect to the direction of forward travel D of tyre 1, and in avoiding the onset
35 of irregular wear phenomena affecting the central and intermediate blocks.

In the embodiment according to Figure 2, longitudinal sipes 25 extend substantially over the entire

circumferencial extent of tyre 1 along a substantially zigzag path which advantageously favours the engagement of adjacent portions of central blocks 16 and intermediate blocks 17 with a further reduction in
5 energy dissipation phenomena during rolling of tyre 1.

The tread according to the example of the description furthermore comprises two rows of shoulder blocks 26 arranged on either side of the equatorial plane, in a
10 position axially outside the rows of intermediate blocks, from which they are separated by longitudinal grooves 19, 20.

The blocks of the central, intermediate and shoulder
15 rows are substantially spaced by respectively first, second and third transverse grooves 27, 28, 29 which are inclined relative to the direction perpendicular to the direction of forward travel D of the tyre.

20 The intersection between the transverse and longitudinal grooves determines the formation of substantially polygon-shaped - in particular rhomboidal - blocks, each of which is formed by two transverse sides, respectively a front side and a rear side in
25 relation to the direction of travel D, and by two longitudinal sides.

In accordance with a different feature of the invention, in order to provide the tyre with a high
30 tractional power, it has been found that it is convenient to form first and second transverse grooves 27, 28 with a depth at least equal to 95% of the thickness of the tread.

35 In accordance with another feature of the invention, tread 14 comprises blocks of the central rows which are circumferentially staggered (Fig. 6) with respect to the blocks of the intermediate rows according to a first predetermined quantity Q circumferentially

measured between the centres of two blocks belonging to axially adjacent rows.

5 The centre of one block is defined by the intersection of the diagonals.

Moreover, the blocks of the central rows arranged beside the equatorial plane are each other circumferentially staggered by a second predetermined
10 quantity Q' .

Advantageously said staggered feature takes part in reducing the noisiness of the tyre during its rolling travel.

15 Preferably, the blocks of the central and intermediate rows have substantially the same shape and the same circumferential length and the circumferential staggering Q is comprised between 48% and 58% of length
20 L_0 of a block measured circumferentially.

Moreover, mutual circumferential staggering Q' between the blocks of the two central rows alongside groove 18 is comprised between 47% and 57% of the length of a
25 block.

Even more preferably staggering Q is the same as staggering Q' .

30 In particular, in the example of embodiment according to Figures 2 and 6, staggering Q is equal to 62% of the length of the block, the value of which in the example of the description is 42.5 mm.

35 In accordance with a further feature of the invention, centre lines m_1 , m_2 of first and second transverse grooves 27, 28 converge, in the direction of forward travel D , with ends on plane $P-P'$ parallel to equatorial plane $Y-Y$.

Moreover, centre lines m_1 , m_2 of the first and second transverse grooves form (Fig. 7) angles α inclined in the opposite direction to one another with respect to
5 said plane P-P'.

Preferably, inclination values α are comprised between 10° and 15° .

10 Advantageously the convergency and inclination features of centre lines m_1 , m_2 of the first and second grooves, together with preceding circumferential staggering features Q-Q', reduce the noisiness of the tyre during its rolling travel.

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In a preferred embodiment, the central zone of the tread occupied by blocks 16, 17 of the central and intermediate rows extends (Fig. 2) astride equatorial plane Y-Y of tyre 1 over a portion of width E, which is
20 comprised between 59% and 69% of axial extension W of the tread itself.

Width E is axially measured between the centres of longitudinal grooves 19, 20.

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Preferably, in order to increase the tractional power of the tyre and to maintain a good lateral stability, it has been found to be convenient in the case of treads, for example with a thickness of about 20 mm, to
30 form longitudinal grooves 18, 19, transverse grooves 27, 28 as well as longitudinal sipes 25 according to the dimensional values shown in the following table, in which ε is defined as being the angle of the walls of the grooves with respect to the radial direction, and
35 indicated in the cross-sectional views of Figures 4, 8, 9 and 10.

Grooves	Width l_1 (mm)	Depth p_0 (mm)	Wall angles (ε°)
longitudinal central	13	19-22	2°
longitudinal lateral	12	19-22	9.5°
central transverse	8-10	19-22	6.7°
intermediate transverse	8-10	19-22	6.7°
Longitudinal sipes	1.8	19-22	

It has also been found to be convenient to form the rows of shoulder blocks with a particular construction comprising elastic means suitable to increase the rigidity thereof.

Preferably the abovementioned elastic means consist in the fact that each transverse groove 29 has, projecting inside of it (Fig. 3), a relief 30 extending up to a height h ranging, depending on the desired rigidity, between 50% and 85% of thickness " Δ " of the tread.

As it is clearly shown by the embodiment of Figure 3, transverse groove 29 has a first straight portion axially inwards followed by an inclination with respect to the axial direction which is similar to that of the transverse grooves of the intermediate rows.

Transverse groove 29 has, over the first portion (Fig. 11), a width l_1 which is comprised between 9.8 and 10.8 mm and a considerable depth with values of between 19 and 22 mm.

Relief 30 is positioned in said inclined portion of groove 29 and has gradually rising sidewalls (Fig. 3)

terminating in a central portion of constant height; in some examples the length of said end portion of relief 30 is comprised between 20 and 27 mm.

- 5 Width l_1 of transverse groove 29 on the rolling surface in the region of the inclined portion (Fig. 12) is preferably comprised between 8 and 11 mm.

- 10 Advantageously, blocks 26 of the shoulder rows are circumferentially staggered with respect to the blocks of intermediate rows 17 so as to take part in improving the silent travel during the rolling of the tyre on the ground.

- 15 Preferably, each of shoulder blocks 26 has, arranged alongside it, at least two blocks 17 of the adjacent intermediate row.

- 20 Moreover, shoulder blocks 26 comprise external longitudinal sides provided with facets 31 in order to take part in improving overall the tractional capacity of the tyre.

- 25 By way of an alternative to the embodiment illustrated in Fig. 2, the tread can comprise some variants including, for example, the one illustrated in Figure 13.

- 30 Said variant consists in the fact that each of central and intermediate blocks 16,17 comprises frontal sides formed by two straight portions 32, 33 which are parallel and inclined with respect to a plane perpendicular to the direction of travel D according to the abovementioned angle " α ".

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The two straight portions are connected together by a third portion 34 which is in turn inclined in the opposite direction to the two intermediate portions according to an angle " β " with a value of between 30°

and 40°.

This embodiment of the central and intermediate blocks results in a particularly squat shape consequently
5 having a greater wear resistance.

The embodiment of the blocks with transverse sides consisting of a broken line may be associated with adjacent rows of blocks provided with engagement means
10 as shown in Figure 3.

By way of an alternative, as shown in Figure 13, the rows of central and intermediate blocks may be each other separated by the presence of straight
15 longitudinal sipes, instead of zigzag sipes as shown in Figure 2.

The tyre according to the invention results in remarkable advantages.

20 In particular the formation of transverse grooves 27, 28 having ends converging in the direction of travel D on plane P-P' allows safe and stable driving even on snow-covered roads.

25 In fact, during the rolling travel of the tyre, ends A, A' of transverse grooves 27, 28 are the first to come into contact with the ground, thus resulting in a pressure tending to cause the snow to flow towards
30 opposite ends B, B' and from here, along longitudinal grooves 19, 20, towards the outside as soon as the latter leave the tyre footprint.

Therefore, the tread pattern according to the
35 invention, owing to its cleaning automatic system of the transverse, central and intermediate grooves, results in remaining practically unchanged the tractional features even in the severest travel conditions such as those caused by the presence of

snow.

It should also be pointed out that the tread pattern according to the invention results in a reduction in the noisiness which may be explained by means of the following considerations.

The embodiment of the pattern according to Figure 2 shows the existence of a substantial alignment "a-a" between a central block 16 to the left of the equatorial plane and an intermediate block 17 to the right of the equatorial plane and an alignment "b-b" between an intermediate block 17 to the left of the equatorial plane and a central block 16 to the right of the equatorial plane.

Said alignment condition "a-a", "b-b" is repeated over the whole of the tread.

Now let us assume that the moment has come where the vertices of blocks 16, 17, the centres of which are aligned along "a-a", hereinbelow indicated for the sake of commodity by a,a', touch the ground following to the rotation of the tyre.

These blocks a,a' will remain in contact with the ground together with the blocks intercalated with them and already gripping the ground, indicated hereinbelow as b-b'.

Subsequently, at about halfway along length L_0 of blocks a,a', the gripping line of the tyre will no longer be in contact with intercalated blocks b,b', having encountered transverse grooves 27, 28.

Consequently, the gripping line of the tyre along central zone "E" will not simultaneously encounter all the blocks of the central and intermediate rows, but only two of them at a time, so as to reduce the

noisiness due to the impact between tread and ground.

It has also been found that the particular stiffening form of shoulder blocks 26 allows to ensure the wear
5 uniformity of central and intermediate blocks 16,17, also in the presence of the considerable depths of respective transverse grooves 27, 28.

Said result may be explained by comparing the three
10 rows of blocks which are arranged on each side of the equatorial plane with a system of three springs arranged in parallel and subjected to a given load which is represented by the tangential forces transmitted in direction D of travel during the contact
15 between the tyre and the ground. The greater rigidity of the shoulder blocks with respect to that of axially more internal blocks results in a greater absorption of forces by them compared to the intermediate and central blocks which are subjected to a smaller reactive load,
20 with a consequent increase in the life of the latter.

It must also be pointed out that the greater depth of transverse grooves 27,28 of central and intermediate rows allows to advantageously obtain optimum tractional
25 features without affecting the wear conditions.

In fact the mobility of the blocks of the central and intermediate blocks, as a result of the greater depths of transverse grooves 27, 28, is offset by adopting
30 means for longitudinal stabilisation of the blocks.

In the various embodiments, said longitudinal stabilisation means are obtained in different ways and more precisely:

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- by selecting the said greater rigidity of the shoulder blocks compared to that of the central and intermediate blocks consequently achieving the integrity of said central or intermediate blocks;

- by achieving a certain longitudinal stability provided by the means for longitudinal engagement of adjacent blocks owing to the presence of the longitudinal zigzag sipes, as shown in Figure 2;

- by adopting the blocks according to Figure 13, which are formed with a squatter shape than those of Figure 2;

- by using a particular rubber compound with a high-abrasion resistance, both on its own and in combination with one or more of the preceding features.

Few tests have been carried out on the tyre according to the invention in order to verify the quality of the performance which can be obtained when the tyre is mounted on the wheels of the driving axle with the tread pattern oriented in the direction of travel "D" first, as illustrated in Figure 2, i.e. in the normal direction, and then in the opposite direction.

The aim of the tests was to compare the low-noise and tractional performance on snow.

The result of the low-noise test is shown in the diagram of Figure 14, where the speed of the tyre expressed in km/h is shown along the abscissae and the noise level expressed in decibel is shown along the ordinates.

As clearly results from the diagram of Figure 14, curve k relating to the noise level of the tyre mounted in the normal direction is advantageously always below curve k' for the tyre mounted in the opposite direction.

The tractional tests were carried out with the same static torque on fresh snow, checking the number of

times that a slipping condition occurred.

The results of the test showed a reduction to about 50% of the risk of slippage of the tyre when mounted in
5 normal direction, compared to a tyre mounted in the opposite direction.